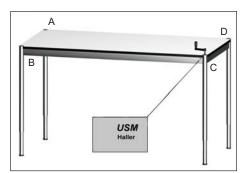
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Assembly Manual USM Haller Table 11.07/e

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The height adjustable USM Haller table should only be adjusted using the torque crank. On either B or C table legs. Adjustment is continuous ranging from 680 to 860 mm.

Maximum load: Wood veneer or plastic laminate 75 kg Glass or granite 25 kg



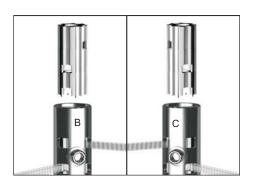


Place table frame on a sufficiently stable base (this must be higher than the table legs). Start assembly with table corner A (corner with one toothed wheel), then B and C (corners with two toothed wheels) and finally D (again with one).

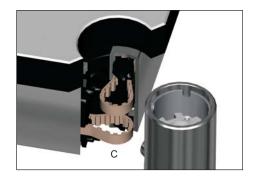
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Height adjustable table

Assembly



Match the position of the cutouts for the toothed belts. The three-part spacer rings have been preassembled before delivery.



Insert the toothed wheels carefully, without squashing them, into the cutouts of the table legs. Screw the table leg to the table frame with M10x18 screw and tighten using a torque ratchet (27 Nm).



Use the crank to insert the toothed wheel into the toothed belts by turning to left and right to set in place.



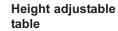
Setting the toothed wheel into final position, on the hexagon of the spindle, do not use excessive pressure. Excessive pressure will prevent from finding the correct position.





The final position of the toothed wheel is correct when it is 2 mm lower than the upper edge of the table leg. Insert the screw M3x20 and tighten with the allen key.

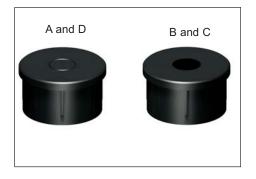




Assembly



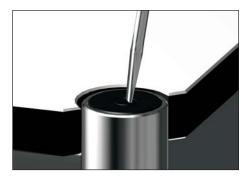
Place the table on the floor. Insert the ball bearings into the toothed wheel on all of the table legs.



Distinguishing between the cover pegs:
The cover pegs without a hole should be used for the table legs with one toothed belt A and D.
The cover pegs with a hole should be used for the table legs with two toothed belts (on the user side) B and C.



The level of the table can be adjusted by turning the foot pegs or the lower part of the table legs.



You must raise the table onto a sufficiently stable base (this must be higher than the table). In the two cover pegs without holes A and D, press into the cut out with a screwdriver and remove the part that has been broken off.

Modular Furniture

#### Note:

For future assembly, the cover pegs without holes must be replaced.



Using a 2.5 mm Allen key, loosen the screws between the toothed wheel and spindle on all table legs. To prevent the toothed belt revolving as well, check its movement by means of the crank.

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# Height adjustable table

Dismantling



Screw the knurled screw of the pull-off tool into the toothed wheel until the stopping point is reached.

Sequence: A, B, C, D.



Turn the wing nut downwards until the stopping point is reached, then carefully remove the toothed wheel.



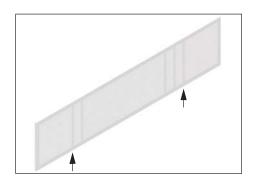
Carefully disassemble the table legs. Take care not to damage the toothed belt during transport.



The privacy panel is composed of two perforated and connected metal elements. Each metal element is equipped with fleece material on the inside.

The privacy panel is available in many standard table sizes. The panels can be fitted to the front and sides of the table.





Some privacy panels are equipped with several rack attachments. With the appropriate fitting set they can be mounted on USM Haller and USM Kitos tables.

The exterior rack attachments are usually used for USM Haller tables. Use the interior rack attachments for 2000 mm (79") wide USM Haller tables to increase the stability.

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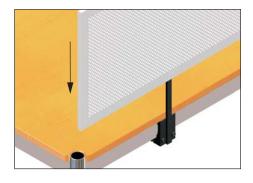


Privacy panel

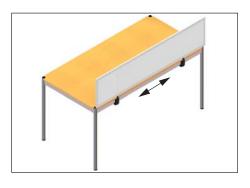


Assembly:

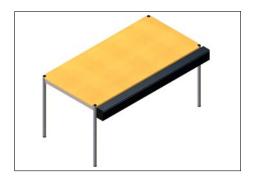
Pre-tighten both clamps to the table frame and slide it into the exterior rack attachment positions.



Plug the privacy panel carefully and simultaneously on both supports.



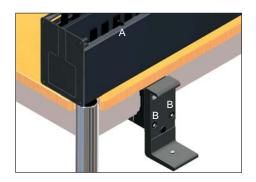
Center the privacy panel on the tabletop and tighten all the screws.



The cable duct is compatible for all current USM Haller table sizes.

The cable duct can be mounted on the front or side of the table.





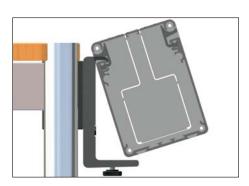
### Assembly:

Lay the cable duct on the protected tabletop, flush to the side. Position the brackets to the table frame so that the raised ribs A, are not touching. Tighten each bracket with 2 cylinder screws 45 mm B.

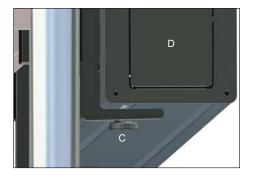
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## Components

Cable duct



Hook-in the cable duct (see illustration) first at the top, then below.

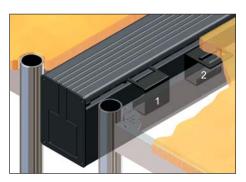


Adjust the cable duct from the side.

Gently tighten the knurled screw C.

Cables can be placed in another duct from the side, e.g. for tables adjoining each other.

To do this, the cover plate D with breakpoints, has to be pushed out.

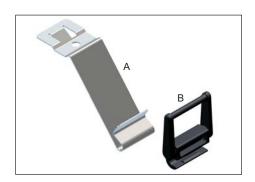


The cable duct spacer protects the cables from damage. The cable duct spacer can be mounted on the cable duct (1) and on the USM Haller Table (2).



The cable grid is available at the standard depths of 750 and 1000 mm.  $\,$ 



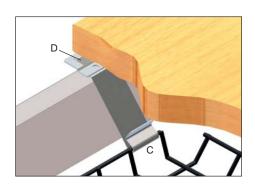


The fitting set for cable grid consists of four spring clip A and four prolongation B.

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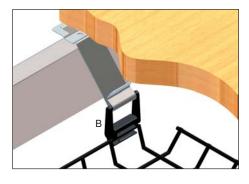
## Components

Cable grid



Mounting flush to the frame: Mount the spring clip on cable grid C, as shown. From the inside, push the spring clip between the table frame and the tabletop.

Dismantling: Push up the spring clip plate D, and at the same time pull it out.



## Projected mounting:

Insert the prolongation B between the spring clip and cable grid, this enables the incorporation of a multi-plug in the cable grid.

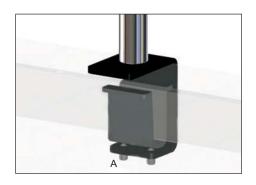


Mounting combination flush/projected: In order to prevent the possibility of the legs touching the cable grid, remove the prolongati on the user side.



Flat screen swing arm with universal support for USM Haller table.





Position the universal support on the table frame and fasten the thread bolt A.

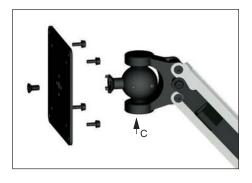




Flat screen swing arm



Slide the swing arm on to the frame tube and position it according to the notches. Fix adjusting collar with the thread bolt B in the notches.



Screw the VESA plate (75/75 mm and 100/100mm) on the swing arm and mount the flat screen. Adjust the ball joint clamp C exactly to the weight of the flat screen.



Adjust the spring tension D exactly to the weight of the flat screen (Max. 9 kg). Determine the swing range with 2 countersunk screws E on the setting collar.